

# **Ignition Coil P65-T**



- ► Max. 33 kV
- ► Max. 65 mJ
- ► Developed for GDI engines
- ► Max. 10,000 1/min (with reduced dwell time)

This single fire coil is a low cost concept designed for direct mounting on the cylinder head.

The coil P65-T has an integrated transistor and requires an ECU with internal ignition drivers.

Application	
Spark energy	≤ 65 mJ
Primary current	≤ 7.0 A
Operating temperature range at outer core	-40 to 140°C
Storage temperature range	-40 to 140°C
Max. vibration	$\leq$ 480 m/s <sup>2</sup> at 5 to 2,000 Hz

# **Technical Specifications**

#### **Mechanical Data**

Length	143 mm		
Weight	223 g		
Mounting	Screw fastening		
Fits to spark plugs with a ceramic diameter of 10 mm			

## **Electrical Data**

Primary resistance with wire	Incapable of measurement
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 1.4 kV/µs
Max. high voltage at 1 MOhm    10 pF	≤ 33 kV
Spark current	≤ 70 mA
Spark duration at 1 kV $\parallel$ 1 MOhm	≤ 1.85 ms

Noise suppression	Inductive and 1 kOhm resistance
Integrated suppression diode / EFU	
Integrated power stage	

#### Characteristic

Measured with power stage

'				
Connectors and Wires				
Connector	Tyco 0-1488991-1			
Mating connector	F 02U B00 555-01			
Pin 1	ECU ignition signal			
Pin 2	ECU GND			
Pin 3	U <sub>batt</sub>			

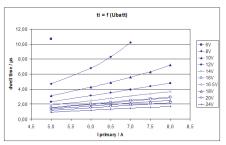
**BIP 385** 

#### Characteristic dwell times [ms]

<b>U</b> batt	l primary					
	5.0 A	5.5 A	6.0 A	6.5 A	7.0 A	7.5 A
Max. 1000 /min	10	9	8	7	6	5
6 V	10.7	11.6				
8 V	4.7	5.4	6.8	8.3	10.2	
10 V	3.1	3.55	4.25	4.87	5.6	6.3
12 V	2.32	2.66	3.12	3.51	3.94	4.36
14 V	1.86	2.1	2.45	2.75	3.07	3.36
16 V	1.55	1.77	2.03	2.26	2.51	2.73
16.5 V	1.49	1.7	1.95	2.17	2.40	2.61
18 V	1.34	1.51	1.73	1.92	2.13	2.31

20 V	1.16	1.33	1.51	1.67	1.85	2.0
24 V	0.93	1.05	1 19	1.32	1 45	1 57

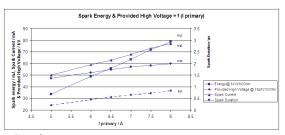
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

#### Spark energy and provided high voltage

l prim.	Spark en- ergy	-duration	-current	Hi voltage
5 A	33.7 mJ	1.37 ms	50 mA	24.4 kV
5.5 A	42 mJ	1.54 ms	54 mA	27.0 kV
6 A	48.9 mJ	1.62 ms	59 mA	29.1 kV
6.5 A	55.9 mJ	1.74 ms	63 mA	31.2 kV
7 A	63.6 mJ	1.85 ms	68 mA	33.2V
7.5 A	71.9 mJ	1.92 ms	73 mA	34.7 kV



Spark energy

### **Installation Notes**

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

The coil P65-T has an integrated transistor and requires an ECU with internal ignition drivers with 10 to 20 mA current output.

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

In case of ignition-caused malfunctions, please use screened sensor wires.

#### **Design Note**

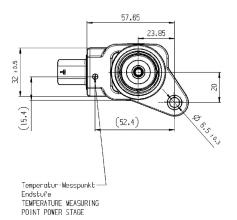
We strongly recommend the design of the spark plug shaft has to ensure that there are no sharp edges in the shaft geometry due to design or machining. Only in compliance with this recommendation, a proper function can be ensured.

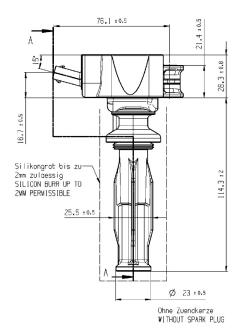
#### **Ordering Information**

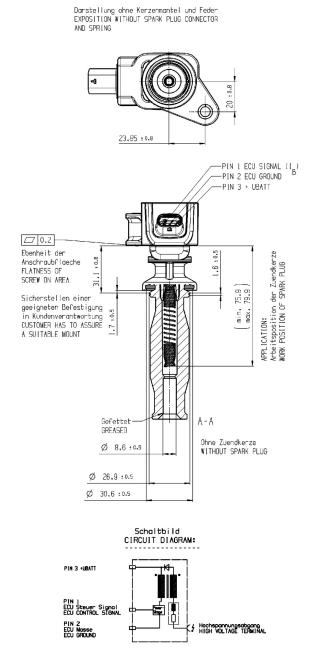
## **Ignition Coil P65-T**

Order number 0 221 604 024

#### **Dimensions**







#### Represented by:

# Europe:

Europe:
Bosch Engineering GmbH
Motorsport
Robert-Bosch-Allee 1
74232 Abstatt
Germany
Tel.: +49 7062 911 9101
Fax: +49 7062 911 79104
motorsport@bosch.com
www.bosch-motorsport.de

# North America:

motorsport@bosch.com www.bosch-motorsport.com

#### Latin America:

Latin America:
Robert Bosch Ltda
Motorsport
Av Juscelino Kubitscheck de Oliveira
11800
Zip code 81460-900 Curitiba - Parana Brasilia Tel.: +55 41 3341 2057 Fax: +55 41 3341 2779

#### Asia-Pacific:

Asia-Pacinic:
Bosch Engineering Japan K.K.
Motorsport
18F Queen's Tower C, 2-3-5 Minato
Mirai Nishi-ku, Yokohama-shi
Kanagawa 220-6218 Japan Tel.: +81 45 650 5610 Fax: +81 45 650 5611 www.bosch-motorsport.jp

# Australia, New Zealand and South

Australia, New Zealand Africa: Robert Bosch Pty. Ltd Motorsport 1555 Centre Road Clayton, Victoria, 3168 Australia Tel.: +61 (3) 9541 3901 motor.sport@au.bosch.com